	er ID 125645 17, 2014 11:40:11 AM		*125			Page 1				
Revision ID:	D3574-2 Cabin Floor Protector		Accept	*N900	<b>04</b> 0	100	<b>)*</b> s	Setup Sta	IV	S1* S2*
Start Date: Required Date: Reference:	10/17/2014 Start Qty: 1.00 10/24/2014 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	D:					
Approvals:	Process Plan:	Date: 4 - 10  Date:	Tooling: SPC (Y/N):		nte:		R	Run Sta Sto	~1/1	R1* R2*
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr			, , , , , , , , , , , , , , , , , , ,						
D3574	Rev B									
*100*	FLOW WATER JET		0.00				1		5 ()	de la
Waterjet FLOW CNC Waterje	Memo t 1-Cut as pe Dwg Rev:_ Prog Rev:_	4	0.00						_ <u>De 14</u>	10/14_

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\* <sub>QC</sub>

Memo

2-Deburr

0.00

( De 14/10/18

Quality Control

DQA:	QA: Date:				WORK ORDER NON-CONFORMANCE / UPDATE									
QA Closed:		Date	:		WORK ORDER HOR	Ο,	5141 01	With the property of	) DATE	W	ork Order uj	odate only		AEROSPACE
Work Orde	ar.	***			DISPOSITION				AGAINST	DE	PARTMENT	/PROCESS		
Part N	Part No				Rework Scrap Use-as-is Suspected Unapproved	Scrap Machining S Use-as-is Thermoforming		Crosstube Small Fab Finishing Composite		1	Water Jet d. Eng. Coor. re/Packaging Supplier		Engineering Quality Other	
					<b></b>	,					J	'''	_	
Root				Desci	ription of work order update	l	Initial		ction		Sign &			
Cause	Da	te Step	Qty		or non-conformance	Ch	ief Eng	Desc	cription		Date	Verification	<u>1</u>	QC Inspector
Design											:		- 1	
Doc/Data														
Equip/Tooling														
Handling/Pre														
Material													ļ	
Operator														
Offset/Setup														
Process														
Supplier														
Training														
Transport														
Unapproved														
						FAI	ULT CAT	EGORY						
Landir	ng Gear				General		_				_	_		
	Bend	ng			Bend		Folio/P	rogram			Outside Dim	ensions		Pressure/Forced
	Centr	e Not Conce	entric		BOM/Route		Grain				Over/Under	tolerance		Set-up
	Crack	s			Broken/Damage/Defect		Hardwa	re			Part Incorred	ct [		Temperature/Cure
	Crim	/Kink/Rippl	e/Wave		Burrs		Inspecti	on Incomplete/U	Inqualified		Part Lost/Mi	ssing		Weld
[	Cuffs				Contamination		Instruct	ions Incomplete/	'Unclear		Part Moved			Wrong Stock Pulled
[	Crush	ing			Countersink		Misalig	ned/off center	!		Positioned V			
	Heat	Treat			Cut Too Short		Mislabe	led			Power Loss/	Surge		Other
ĺ	Inspe	ction Strip in	n Tube		Drawing		Misread				_	_		
İ	Mark	s/Chatter			Drill Holes		Off-set							
	Turni	ng Sequence	9		Finish		Out of C	alibration						
		Fit/Function		Out of Sequence										

<b>Work Ord</b> Friday, October				*125	645*							Page 2
Item ID: Revision ID: Item Name:	D3574-2  Cabin Floor P	rotector		Accept	*N900	040	100	)*	Setup	Start Stop	1 71	S1* S2*
	10/17/2014	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item l	ID:						. 17
Approvals:		nn:	-	Tooling: SPC (Y/N):		ate:			Run	Start Stop	^IVI	R1* R2*
Sequence ID/ Work Center II 120 *1 20* QC Quality Control	)	Operation Description QC8- Inspect parts - secondary Memo	ond check	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp 38 9-89 OCT 2-3 20
130 *120* Small Fab Small Fab		Small Fab() Memo Deputr if ne	cessary. O	0.00 AS 0.00 BB 89								
140 <b>*1 4 0 *</b>		QC5- Inspect part compl	leteness to step on W/O	0.00 DAS <b>38</b> 0.00				***				

Quality Control

DQA:		Date	:									DART
QA Closed:		Date			WORK ORDER NON	-C(	ONFO	RMANCE / UPDAT		ork Order up	odate only	AEROSPACE
QA Closed.		Date					1		VV	ork Order up	date only	
Work Orde	er:				DISPOSITION			AG	AINST DE	PARTMENT	/PROCESS	
					Rework	1	i	Skid-tube Cros	sstube	]	Water Jet	Engineering
Part N	10.				Scrap			. H	all Fab	Pro	d. Eng. Coor.	Quality
					Use-as-is		Therr	noforming Fin	nishing	Rec/Stor	re/Packaging	Other
NCR N	10				Suspected Unapproved	]		Large Fab Com	posite		Supplier	
Root				Desci	ription of work order update		nitial	Action		Sign &		
Cause	Dat	e Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector
Design												
Doc/Data												
Equip/Tooling												
Handling/Pre												
Material	_											
Operator	_											
Offset/Setup	_											
Process	_											
Supplier												
Training												
Transport										:		
Unapproved												
						FAI	ULT CAT	regory				
Landii	ng Gear			<b></b>	General		1		_	1	_	
	Bendii	•			Bend		•	rogram	-	Outside Dim		Pressure/Forced
		Not Conce	entric		BOM/Route		Grain		_	Over/Under	<b></b>	Set-up
:	Cracks				Broken/Damage/Defect	_	Hardwa			Part Incorred	<u> </u>	Temperature/Cure
		/Kink/Rippl	e/Wave	-	Burrs		1	ion Incomplete/Unqualifie	<del></del>	Part Lost/Mi	ssing	Weld
	Cuffs			_	Contamination	<u> </u>	1	ions Incomplete/Unclear		Part Moved		Wrong Stock Pulled
	Crushi	_			Countersink	-	1	ned/off center	<u> </u>	Positioned W		ا ا
	Heat 7		<b>-</b> .		Cut Too Short	-	Mislabe			Power Loss/	ourge	Other
		tion Strip i	n Tube	-	Drawing	$\vdash$	Misread					
	— —	/Chatter	_	-	Drill Holes		Off-set					
		g Sequence			Finish		ŧ	Calibration				
	[Wave	Twist in Tu	be		Fit/Function		Out of S	Sequence				

Work Ord Friday, Octobe				*125	5645*	Police					Page
Item ID: Revision ID:	D3574-2			Accept	*N900	040	100	)* ፡	Setup Star	I.VI	S1*
Item Name:	Cabin Floor P	rotector							Sto	• *N	S2*
Start Date: Required Date	10/17/2014 e: 10/24/2014	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item l	D:					
Reference:			•								
Approvals:	Process Pla	nn:	Date:	Tooling:	D	ate:		F	Run Star	^1 <i>V</i> 1	R1*
	QC:		Date:	_ SPC (Y/N):	<b>D</b>	ate:			Sto	*N	R2*
Sequence ID/ Work Center	ID	Operation Description Identify as per dwg & St	ock Location:	Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
*150* Packaging Packaging		Мето	, —	0.00	) 0C1 3	1 2014		DAS <b>66</b> 9-69	-		

160

QC21- Final Inspection - Work Order Release

0.00

\*160\*

Memo

0.00

Quality Control

Page 3

DQA:	Date:					WORK ORDER NON-CONFORMANCE / UPDATE									
OA Classel			Data			WORK ORDER NON	-CC	ONFO	RMANCE / UI		A/ a	ساد المعامم ما	adata anlı. 🗀		AEROSPACE
QA Closed:		· ·	Date:		1					\	VVO	rk Order up	date only		<u> </u>
Work Orde	er:					DISPOSITION				AGAINST [	DEF	PARTMENT	/PROCESS		
	-					Rework	]		Skid-tube	Crosstube	$\neg$		Water Jet		Engineering
Part N	io.					Scrap	1		Machining	Small Fab	ᅦ	Prod. Eng. Coor.			Quality
	• •					Use-as-is			noforming	Finishing			re/Packaging		Other
NCR N	10				_	Suspected Unapproved			Large Fab	Composite			Supplier		
Root	<u>.                                      </u>				Descr	ription of work order update		nitial	. Act	ion	丁	Sign &			
Cause	Da	te S	Step	Qty		or non-conformance	Ī	ief Eng	Descr			Date	Verification	,	QC Inspector
Design	<u> </u>		<u>.</u>							<u>'</u>	$\dashv$				
Doc/Data		İ												-	
Equip/Tooling		ļ									Ì				
Handling/Pre											-				
Material		j													
Operator											1				
Offset/Setup			1											ĺ	
Process														İ	
Supplier									*						
Training			İ												
Transport		į							·						
Unapproved											$\perp$				
							FAL	JLT CA1	EGORY						
Landir	ng Gear				_	General				_	_		_	_	
,	Bend	ing				Bend			rogram			Outside Dim	<b>⊢</b>	_	Pressure/Forced
,	Cent	re Not C	Concen	tric	-	BOM/Route	Ш	Grain		_	$\dashv$	Over/Under	F	_	Set-up
ļ	Cracl					Broken/Damage/Defect		Hardwa		_		Part Incorred	<b> -</b>	_	Temperature/Cure
ļ		p/Kink/I	Ripple/	/Wave		Burrs			on Incomplete/Un	<b> -</b>	$\dashv$	Part Lost/Mi	ssing		Weld
	Cuffs					Contamination	-	i i	ions Incomplete/U	Inclear	$\dashv$	Part Moved	L		Wrong Stock Pulled
	Crusi	_				Countersink	$\vdash$		ned/off center		_	Positioned V			
		Treat				Cut Too Short		Mislabe		L		Power Loss/	Surge		Other
		ection St		Tube		Drawing	-	Misread	l		_				
	_	s/Chatt				Drill Holes	Ш	Off-set			_				
		ing Sequ			<u> </u>	Finish		4	Calibration		_				
<b></b>		Fit/Function		Out of Sequence											

H:/FORMS/Quality Assurance\approved QA/NCRWO RevH

## · Picklist Print

Friday, October 17, 2014 11:40:10 AM

Work Order ID: 125645

\*125645\*

Parent Item:

D3574-2

\*D3574-2\*

Parent Item Name: Cabin Floor Protector

**Start Date:** 10/17/2014

**Required Date:** 10/24/2014

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP	Rev	:A	New	Issue	07-01-22	EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No				sf	5,606.686		26	-		11
*MI FXS 1 GE PLASTICS LEXAN SH		<b>029-04</b>	*						**			De 14/	W/4

Location	Loc Oty	Loc Code	
MAT019	1300.095		
124866	106		
m126425	160.925		
m1279 <u>3</u> 4	665		
m128746)	368.17		23.333
SABIC	2560		
m130209	2560		
TPI	1746.59178		
m129759	1746.59178		

DQA: Date:						. WORK ORDER NON	c	ONEO	DRAANICE / LIDDATE				DART
QA Closed:			Date:			WORK ORDER NON	-00	JINFU	RIVIANCE / OPDATE	W	ork Order up	odate only	AEROSPACE
Work Ord	er:					DISPOSITION			AGAIN	IST DE	PARTMENT	/PROCESS	
Part f	- ۔ ۷٥۰					Rework Scrap Use-as-is Suspected Unapproved		1	Skid-tube Crosstu Machining Small F moforming Finish Large Fab Compos	ab ing	-	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root Cause		Date	Step	Qty	Desc	ription of work order update or non-conformance		Initial nief Eng	Action Description		Sign & Date	Verification	QC Inspector
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved													·
		_					FAI	ULT CAT	regory				
Landi		Bending Centre No Cracks Crimp/Kir Cuffs Crushing Heat Trea Inspection Marks/Ch Turning S	nk/Ripple ot n Strip in natter equence	/Wave Tube		General Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Grain Hardwa Inspecti Instruct Misalig Mislabe Misread Off-set	ion Incomplete/Unqualified tions Incomplete/Unclear gned/off center eled		Outside Dim Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	tolerance ct ssing Vrong	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other
[		Wave/Tw	ist in Tub	e		Fit/Function		Out of S	Sequence				

Out of Sequence

DART AEROSPACE LTD	Work Order:	
Description: Cabin Floor Protector	Part Number:	D3574-2
Inspection Dwg: D3574 Rev: B		Page 1 of 2

## FIRST ARTICLE INSPECTION CHECKLIST

Х	First Article	Prototype

Drawing	Tolerance	Actual	Accept	Reject	Method of	Comments
Dimension		Dimension			Inspection	
Ø3.00	+0.006/-0.001	3.00			V=JM-01	
7.37	+/-0.030	7.37			T=JKM-06	
10.75	+/-0.030	10.75	/			
11.00	+/-0.030	11.00				
15.25	+/-0.030	15.25	/			
25.87	+/-0.030	25.87	/			
39.75	+/-0.030	39.75	/			
44.75	+/-0.030	44.75				
53.51	+/-0.030	53.51	I .			•
63.50	+/-0.030	63.50	1			
65.25	+/-0.030	65.25	1			
10.75	+/-0.030	10.75	-			
11.00	+/-0.030	11.00	/			
14.75	+/-0.030	14.75	_			
25.50	+/-0.030	25.50				
25.75	+/-0.030	25.75				
26.00	+/-0.030	26-40	7			
32.87	+/-0.030	32.87	~			
38.81	+/-0.030	38.81	7			
45.00	+/-0.030	45.00	~			
48.25	+/-0.030	44.25				
58.38	+/-0.030	58.38	_			
61.25	+/-0.030	61.25	7			
64.13	+/-0.030	64.13				
64.63	+/-0.030	64.63	_			
66.50	+/-0.030	66.50	ノ			
7.50	+/-0.030	7.50	/			
9.50	+/-0.030	9.50				
10.38	+/-0.030	10.38	_			
10.88	+/-0.030	10;88	1			
14.50	+/-0.030	14.50	ノ			
16.56	+/-0.030	16.56	/	······································		
18.75	+/-0.030	18.75				
24.13	+/-0.030	24.13	7			

DQA:			Date:		·			011501		100 475			***	DART	
QA Closed:			Date:			WORK ORDER NON-CONFORMANCE / UPDATE  Work Order update only  Work Order update only									
						DISPOSITION									
Work Ord	er: ˌ						.			AGAINST		IT/PROCESS	_		
						Rework			Skid-tube	Crosstube		Water Jet	$\vdash$	Engineering	
Part I	No.					Scrap		1	Machining	Small Fab		rod. Eng. Coor.	$\vdash$	Quality	
NCR I	Nο					Use-as-is Suspected Unapproved		Thern	noforming Large Fab	Finishing Composite	Rec/S	ore/Packaging Supplier	_	Other	
iven.	•0.					Suspected Onapproved			Large rab	composite		Supplier	لـــا		
Root					Desci	ription of work order update		Initial	A	ction	Sign &				
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Des	cription	Date	Verification	'n	QC Inspector	
Design															
Doc/Data															
Equip/Tooling															
Handling/Pre			:												
Material												l			
Operator		]													
Offset/Setup															
Process															
Supplier															
Training													ł	ı	
Transport															
Unapproved															
							FAI	ULT CAT	EGORY						
Landi						General		,		-					
		Bending				Bend		Folio/P	rogram	ļ <u>.</u>	Outside D		-	Pressure/Forced	
		Centre Not Concentric				BOM/Route		Grain		]_	<b>⊣</b>	er tolerance	-	Set-up	
	Cracks					Broken/Damage/Defect	-	Hardwa		ļ	Part Incor	rect	Ŀ	Temperature/Cure	
	Crimp/Kink/Ripple/Wave			/Wave		Burrs		Inspecti	on Incomplete/l	Jnqualified	Part Lost/	Missing	Ш	Weld	
	Cuffs			Contamination		1	ions Incomplete,	F	Part Move		Ш	Wrong Stock Pulled			
	Crushing					Countersink	_	1 -	ned/off center	·	Positioned				
	Heat Treat				Cut Too Short	$\vdash$	Mislabe		Power Los	s/Surge	Ш	Other			
	Inspection Strip in Tube			Tube	<u> </u>	Drawing	-	Misread	Misread						
	_	Marks/Ch				Drill Holes	-	Off-set				<del>.</del>			
	-	Turning Se				Finish	$\vdash$	1	Calibration						
	Wave/Twist in Tube					Fit/Function		Out of Sequence							

DART AEROSPACE LTD	Work Order:	
Description: Cabin Floor Protector	Part Number:	D3574-2
Inspection Dwg: D3574 Rev: B		Page 2 of 2

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
26.50	+/-0.030	26.50	/		V=5kM-01	
30.50	+/-0.030	36-50	-		T=JKM-OL	
33.88	+/-0.030	33.99	1			
39.50	+/-0.030	39.50				
40.25	+/-0.030	46.25	/			
43.50	+/-0.030	43.50	7			
46.60	+/-0.030	46-40	/			-
7.63	+/-0.030	7.63	/			· .
11.00	+/-0.030	11.00				
11.50	+/-0.030	11.50	~			
16.75	+/-0.030	16.75	/			
19.00	+/-0.030	19.00	7			
22.50	+/-0.030	22.50	1			
30.75	+/-0.030	30.75				
32.63	+/-0.030	32-63	~			
32.75	+/-0.030	32.75	_			
35.13	+/-0.030	35.13	7			
36.50	+/-0.030	36.50	7			
40.00	+/-0.030	40.00	/			
41.88	+/-0.030	41.88	/			
43.63	+/-0.030	43.63	-			••
0.125	+/-0.010	124	DAS			

Measured by: De Audited by: 38 Prototype Approval: N/A

Date: 14/10/19

Date: 0CT 2 3 2014

Date: N/A

Rev	Date	Change	Revised by	Approved
Α	08.02.28	New Issue	KJ//DD	
В	08.07.31	47.75 dimension removed	KJ/DD \A	
С	09.05.15	Dimensions updated per Dwg Rev B	KJ 🚧	N

DQA:			Date										**		
						WORK ORDER NON-CONFORMANCE / UPDATE									
QA Closed:		7	Date:					<i></i>		<u></u>	ork Order up	date only	丄		
Work Ord	er:					DISPOSITION				AGAINST D	EPARTMENT,	/PROCESS			
	•				<del></del>	Rework			Skid-tube	Crosstube		Water Jet		Engineering	
Part N	۷o.					Scrap		1	Machining	Small Fab	Pro	d. Eng. Coor.		Quality	
NCR I	No.				<del></del>	Use-as-is Suspected Unapproved	-as-is Thermoforming Finishing			Rec/Sto	e/Packaging Supplier		Other		
Root					Desci	ription of work order update		Initial	Act	tion	Sign &		$\top$		
Cause		Date	Step	Qty		or non-conformance		nief Eng		ription	Date	Verification	,	QC Inspector	
Design				·						•			$\neg$	•	
Doc/Data				:											
Equip/Tooling				:											
Handling/Pre															
Material															
Operator			!												
Offset/Setup															
Process .															
Supplier															
Training															
Transport															
Unapproved													$\perp$		
							FAI	ULT CAT	EGORY						
Landi						General		7			7				
	-	Bending				Bend		Folio/P	rogram		Outside Dim	<b> </b>	_	Pressure/Forced	
		Centre Not Concentric				BOM/Route		Grain		<u> </u>	Over/Under		-	Set-up	
		Cracks				Broken/Damage/Defect		Hardwa		L	Part Incorred	<b>—</b>		emperature/Cure	
	Crimp/Kink/Ripple/Wave			/Wave	Burrs		1	on Incomplete/U	·	Part Lost/Mi	ssing		Veld		
	Cuffs					Contamination		1	ions Incomplete/l	Jnclear	Part Moved		\v	Wrong Stock Pulled	
	Crushing					Countersink		1 -	ned/off center	<u> </u>	Positioned W		_		
	Heat Treat				<u> </u>	Cut Too Short		Mislabe		L	Power Loss/	Surge		Other	
	-	Inspection		Tube		Drawing		Misread	I						
		Marks/Ch				Drill Holes		Off-set							
	_	Turning S	-			Finish		ł	Calibration						
	Wave/Twist in Tube					Fit/Function		Out of S	equence						

8 32.63 32.75 35.13 40.00 41.88 43.63 16.75 19.00 REF 7.37 10.75 10.75 <del>---</del> 11.00 11.00  $\oplus$ 14.75 - 15.25 R1.50 2 PL - 25.87 25.75 26.00 32.87 R200.0 38.81  $\oplus$ 39.75 44.75 45.00 48.25  $\oplus$ 53.51 58.38 Ø3.00 TYP 61.25 64.13 -63.50 64.63 65.25 0.125 66.50 REF R0.25 TYP 7.50 9.50 10.38 10.88 14.50 16.56 24.13 30.50 33.88 39.50 40.25 **D3574-2 CABIN FLOOR PROTECTOR** NOTES:
1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK,
TEXTURED SIDE UP, (REF DART SPEC MLEXS.125-F60029-04) DESIGN DART AEROSPACE LTD 2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/M "03574-2" AND B/M USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. B D3574 MFG, APPR. SHEET 2 OF 6 APPROVED TITLE SCALE

7) WEIGHT: 14.30 lbs 8) CHECK PER TEMPLATE DT8961

DE APPR.

09.03.25

DATE

3

CABIN FLOOR PROTECTOR

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NOT TO BE USED FOR ANY PURPOSE OR CONTRANCATED TO ANY OTHER PERSON.

DQA:		Date	:		. WORK ORDER NON-CONCORMANCE / LIDDATE									DART
QA Closed:		Date	:		WORK ORDER NON-CONFORMANCE / UPDATE  Work Order update only  Work Order update only									
Work Orde	or.				DISPOSITION				AGAINST	DE	PARTMENT	/PROCESS		
WOIR Olde					Rework	1		Skid-tube	Crosstube		1	Water Jet		Engineering
Part N	٧n				Scrap	1		Machining	Small Fab	<b>—</b>				Quality
· arer					Use-as-is	1	•	noforming	Finishing	_	-1	re/Packaging	$\neg$	Other
NCR N	No				Suspected Unapproved	]		Large Fab	Composite			Supplier		
Root				Desci	ription of work order update	1	Initial	Act	ion		Sign &	,		
Cause	Date	Step	Qty		or non-conformance	Ch	nief Eng	Descr	iption		Date	Verification	า	QC Inspector
Design														
Doc/Data														
Equip/Tooling							,							,
Handling/Pre													- 1	,
Material													ĺ	
Operator											,			
Offset/Setup														
Process														
Supplier														
Training													İ	
Transport														
Unapproved			<u> </u>	<u>L</u>		<u> </u>	UTCAT	ECODY.						
l andi:	ng Gear					FAU	ULI CAI	EGORY						
Landir		~			<b>General</b> Bend		ralia/n	rogram		Γ	Outside Dim	: <b>[</b>		Pressure/Forced
,	Bending Centre Not Concentric			_ <del> </del>	BOM/Route	$\vdash$	Grain	rogram		-	Over/Under	F	_	Set-up
}	Cracks				Broken/Damage/Defect	$\vdash$	Hardwa	ro			Part Incorred	F		Temperature/Cure
}	Crimp/Kink/Ripple/Wave				Burrs	$\vdash$	i	on Incomplete/Un	gualified		Part Lost/Mi	ļ-	_	Weld
ł	Cuffs				Contamination	$\vdash$	1	ions Incomplete/U			Part Moved	331118	$\neg$	Wrong Stock Pulled
ł	Crushing			_	Countersink		ł	ned/off center	Tiologi	-	Positioned V	L √rong		Trong Stock Funcu
ł	Heat Treat				Cut Too Short	-	Mislabe				Power Loss/Surge			Other
	Inspection Strip in Tube				Drawing	$\vdash$	Misreac				1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	0 - <u> </u>	1	
ŀ		Chatter			Drill Holes	$\vdash$	Off-set							
ľ	<del></del> i	g Sequence	<u>!</u>		Finish	-	ł	Calibration						
ľ		Twist in Tu			Fit/Function		1	equence						